Claims

- [c1] A solder interconnect used with an integrated circuit structure, said interconnect comprising:

 a metal layer on a substrate;
 - a first copper layer on said metal layer;
 - a barrier layer on said copper layer;
 - a stabilizing copper layer on said barrier layer; and a tin-based solder bump on said barrier layer.
- [c2] The interconnect in claim 1, wherein said stabilizing copper layer comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- [c3] The interconnect in claim 1, wherein said tin-based solder bump comprises a copper rich solder alloy.
- [c4] The interconnect in claim 1, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.
- [c5] The interconnect in claim 1, wherein said barrier layer comprises one of Ni, V, and NiV.

- [c6] The interconnect in claim 1, wherein said tin-based solder bump comprises one of a eutectic PbSn solder and lead-free solders.
- [c7] A solder interconnect used with an integrated circuit structure, said interconnect comprising:

 a metal layer on a substrate;

 a first copper layer on said metal layer;

 a barrier layer on said copper layer;

 a copper and tin-based solder alloy bump on said barrier layer.
- The interconnect in claim 7, wherein said copper and tin-based solder alloy bump comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- [09] The interconnect in claim 7, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.
- [c10] The interconnect in claim 7, wherein said barrier layer comprises one of Ni, V, and NiV.
- [c11] The interconnect in claim 7, wherein said tin-based solder alloy bump comprises one of a eutectic PbSn solder

and lead-free solders.

- [c12] An integrated circuit structure comprising:
 internal circuitry; and
 an interconnect on an external portion of said structure,
 said interconnect comprising:
 a metal layer on said external portion of said structure;
 a first copper layer on said metal layer;
 a barrier layer on said copper layer;
 a stabilizing copper layer on said barrier layer; and
 a tin-based solder bump on said barrier layer.
- [c13] The structure in claim 12, wherein said stabilizing copper layer comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- [c14] The structure in claim 12, wherein said tin-based solder bump comprises a copper rich solder alloy.
- [c15] The structure in claim 12, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.
- [c16] The structure in claim 12, wherein said barrier layer comprises one of Ni, V, and NiV.

- [c17] The structure in claim 12, wherein said tin-based solder bump comprises one of a eutectic PbSn solder and lead-free solders.
- [c18] An integrated circuit structure comprising:
 internal circuitry; and
 an interconnect on an external portion of said structure,
 said interconnect comprising:
 a metal layer on said external portion of said structure;
 a first copper layer on said metal layer;
 a barrier layer on said copper layer;
 a copper and tin-based solder alloy bump on said barrier
 layer.
- [c19] The structure in claim 18, wherein said copper and tin-based solder alloy bump comprises a sufficient amount of copper to balance the chemical potential gradient of copper across said barrier layer and prevent copper within said first copper layer from diffusing across said barrier layer.
- [c20] The structure in claim 18, wherein said metal layer comprises diffusion metallurgy including at least one of Al, Ti, TiW, Cr, Ta, and TaN.
- [c21] The structure in claim 18, wherein said barrier layer comprises one of Ni, V, and NiV.

[c22] The structure in claim 18, wherein said tin-based solder alloy bump comprises one of a eutectic PbSn solder and lead-free solders.